

ABC Boring offers medical, Rx, and dental benefits, 401k, vacation, mid-summer bonus, and paid holidays. Send your resume today to be considered for a CNC Machine Operator position.

he **CNC Machine Operator** operates machines such as CNC Boring and Mills by performing the following duties:

- Ability to read prints
- Changes tools and offsets and makes the next part to print tolerance
- Uses indicators to qualify drills, reamers, and jaws
- Operates and runs multiple CNC machines
- Powers up and brings machine to home state on multiple machines
- Aligns tooling prior to use
- Maintains clean and orderly work area, machines, tools, and equipment.
- Follows all safety and plant rules and regulations
- Loads, clamps, runs cycle and unclamps/unloads and inspects per in process inspection requirements
- Stages part for next operation
- Inspects using a scale, calipers, mics and indicators and records reading on in process inspection sheets
- Performs daily maintenance instructed on machine such as adding lube, checking hydraulic oil, greasing chucks, tail stock, and chuck pressures
- Completes daily time tickets to keep track of parts/work performed during the shift

We are looking for qualified individuals with an ability to work effectively in a team environment and a strong commitment to learning. Successful candidates are self-motivated and reliable; excel in a fast-paced environment, and possess the following skills and experience:

- CNC machining experience preferred
- Experience using hand-measurement tools; micrometer, caliper, dial indicator preferred
- Experience operating manual machines and performing basic set-ups a plus
- Must be able to read, write and follow written and verbal instructions
- Solid mechanical aptitude required
- Basic math skills required
- Crane Operations

ABC Boring Inc, a production CNC machining operation in Warren, Michigan. Started in 1963, with very little turn over. We run 2 shifts of CNC machining, geared to all industries. ABC Boring is ISO and ITAR certified. Our capabilities include finish machining, tapping, grinding, programming, milling, paint, and fabrication.

Job Type: Full-time

Experience:

- Manufacturing: 1 year (Required)
- CNC Machine Operator: 1 year (Preferred)

Send Resumes to: chris.litsair@abc boring.com